

Z_CNMW - Z2DPW

MATERIAL	ISO	CARBIDE SFM
Stainless Steels - Free Machining	M	80-125
Stainless Steels - Others	M	50-75
Inconels/Monels	S	50-75
Titaniums (6Al4V)	S	60-90
Steels Annealed	P	50-80
Steels HRc 18-24	P	40-60
Steels HRc 25-37	P	35-55
Mild Steels	P	80-170
Cast Iron	K	125-225
Malleable Iron	K	90-150
Aluminums Alloys	N	300-500
Brass (Bronze)	N	150-250
Magnesium	N	250-400
Plastics	N	250-400



- Multiple flute countersinks are designed for increased feed rates. A controlled feed rate will result in better surface finish.
- All ZENIT countersinks are manufactured on CNC grinders to ensure consistent and accurate flute spacing. Carbide countersinks should be used in rigid tool holders to maximize tool life.